





# **Hurricane Proof Sliding**





#### Application

- 2-leaf windows & doors.
- 3-leaf windows & doors.
- 4-leaf windows & patio doors.
- 3-leaf 3-rail windows and doors.
- 6-leaf 3-rail windows & doors.
- Fully-retractable applications.
- Composite windows.















# **Hurricane Proof Sliding**



### **Product Concept**

- 36 mm slim line interlocking styles providing a maximum day lighting.
- Reinforced interlocking styles can resist to hurricane.
- EPDM U marine quality wrap around gaskets & 5 to 20 mm single or double glazing.
- Double brush gasket with central blade to enhance water tightness & air permeability.
- Rollers for leaf weights between 80 kgs & 140 kgs and rollers can be changed without dismantling leaf.
- Different mullions- Reinforced mullion, Styled mullion, Hurricane proof mullion, etc







### **Examples of Application**



GB 20 mm







### **Examples of Application**



#### 4-leaf window and patio door





### Sliding with 26 mm Infill





2-rails perimetral fixed frame

# TOPAZE - GBi 26



















A range of sliders combining sturdiness, comfort and elegance. Horizontal sliding windows

#### Aesthetics and ergonomics :

- Concealed drainage of bottom rail
- Maximum glazing area due to the fineness of the styles
- Half-moon locking system with built-in handle for easy manipulation.
- Meticulous detail : invisible fixing, incorporated gasket in the frame finish

#### Sturdiness and user confort :

- Up to 200kg per leaf
- Opening and closing tests up to **20 000 cycles** (rollers and locking systems).
- Added roller track for better manoeuvrability and durability.

#### Reinforced safety :

- Specific solutions tested by the CNPP (National Prevention and Protection Centre).
- A break-in delay of over 3 minutes created by a combination of laminated glazing and multi-point locking system

#### Design and installation :

- Complete range of 1point and multipoint locking systems
- Fixed frames adapted to different installation configurations.
- Renovation, wedge or face fixed installation using specific corner-cleats.
- Sash frame rigidity allowing for the creation of large frames.
- Compatibility with FXi hinged windows and PXi doors.

# Saphir

# GX-GXi









### Casement Hinged Window/ Door with upto 60 mm infill possibility

#### **Meticulous aesthetics**

- Curved sash frame sections and central rebate.
- Concealed drainage possible on frame and completed fittings (patented system).
- Discreet glazing seals with less flashing.

#### Sturdiness and user confort

- 52mm module for the fixed frame and 60mm module for the sash frame (making large dimensions possible).
- Tilt-and-turn frame up to 130kg.
- · Volume capacity up to 35mm for high-performance glazing.
- Reinforced anti-intruder security solutions approved by A2P certification (2nd half of 2003).

#### Pivoting frame : maximum performance

- Large dimensions (L = 2m50 x H = 2m20).
- Invisible spring built into the groove.
- Maximum glazed area.
- Strength : tested to 2000 cycles.
- Security : sash frame can lock at all angles.







8686



TOPAZE





### Single and Double Post Balustrade









#### The advantage of Gypse

- Rail and infill positioning inside face, outside face and between posts
- Change of post appearance : bracketed or spaced
- Invisible post to rail fixing
- Detached ridge section for hand-rail: 20mm for spaced post version or V-shape for bracketed post version
- Console for 150mm offset hand-rail
- Extra flat 20mm rail and angle plate
- Balcony separation available
- Cladding support parts
- Slab fixing plate



#### Performance

- Conforms to standards almost 80 test reports
- Several applications for patents for the Gypse guard-rail
- Hand-rail console













# **Application of Balustrade**



















# **Façade Solution**

#### **Curtain wall frames :**

Unique structure for several design effects. Compliance with standards

#### **Skylight :**

Identical structure and capping profile sections for façade and glazing continuity

#### **Solar protection :**

Full range external solar protection systems on the outside to provide comfort in terms of daylight and temperature control on the inside

#### **Structural Glazing :**

Semi unitised and unitised solution. Two way and Four way effect.







Géode







# **Curtain Wall Concept**





#### Grid effect

- Caps clipped onto aluminium pressure plates.
- Vertical 52mm x 23mm cap and horizontal 52mm x 15mm cap.
- Convex and concave angles from 0 deg min and 10 deg max

#### STRUCTURE

- 52mm module mullion-transom grid.
- 20-240mm depth.
- Steel reinforcement (standard).
- Aluminium sleeve sections.
- Square-cut mullion/transom linkage.
- Assembly using connectors fixed on the transom (punch tool machining) for face-on mounting. Specific junction piece for side-on mounting.
- Weathering on mullion/transom assemblies using connector plugs.
- Weathering of external structure ensured by aluminium pressure plates equipped with EPDM gaskets and plugs. Internally, EPDM gaskets are used. Any water ingress drained through pressure plate and horizontal caps.
- 6-32mm infill thicknesses.
- Thermal insulation ensured by a horizontal and vertical PVC spacer gasket installed between the structure and the external pressure plates.
- Clipped external aluminium caps.





# **Concealed Shutter Opening**









# Rooflight: 18 Deg – 60 Deg Roof Pitch





#### Grid

- 52mm module mullion-transom grid, assembled square cut with drainage continuity ensured.
- Profiles should be dimensioned according to applicable calculation formulae.

#### Infills

• 8-32mm infills are maintained vertically by a pressure plate and horizontally by glass roof capping pressure blocks

#### Weatherproofing

- Collection and drainage of any water ingress is via profile rebates.
- Internal weatherproofing is by EPDM gasket. Externally, a butyl strip on mullions and transoms is used, or a foam seal + silicone weatherproofing on transoms for vertical line effect

#### **Grid effect**

- Vertical and horizontal caps secured on pressure plates.
- Minimum slope: 45° with cap clipped to pressure plate, 30°

with glass roof capping pressure plate.

#### **Roof opening frames**

- Roof vents may be integrated: 6-30mm glazing.
- 60° opening, electrically controlled.





# **Rooflight examples**































# S D Towers, Mumbai

(Under construction)

The tallest residential tower in India with 63 Floors. All windows above 43<sup>rd</sup> Floor is using TECHNAL Hurricane Proof Window





Polaris World Office building in Torre Pacheco, Spain





BEL-GHAILAM RESIDENTIAL TOWER AT KHALIDIA UNITED ARAB EMIRATES



Type of construction: Residential - High luxury duplex apartments Metal Builder: Technal Middle East / Manama / Bahrain Architect: Architectural Consulting Group (ACG

### BAHRAIN NATIONAL HOLDING GROUP H.Q.

#### MANAMA





# NATIONAL COMMERCIAL BANK H.Q. (NCB) RIYADH - KINGDOM OF SAUDI ARABIA









**UNIVERSAL TOWER** 

Type of construction: Office building Metal Builder: Al Khalid Aluminium / Kuwait Architect: Saleh Al Qallaf Consultants

### **THE PALM VILLAS - JUMEIRAH**

DUBAI – U.A.E.







•Unitized façade

# ATHENEE TOWER BANGKOK - THAILAND

# PARK CHILDOM BANGKOK - THAILAND



- •FBi casement frame
- •GBi26 sliding system
- PBi door
- MX curtain wall (dual -colour)
- BY balustrade

Type of construction: Collective housing / 2 towers - 29 & 37 floors Metal Builder: Alumayer Thailand / Bangkok / Thailand Architect: Palmer and Turner













Courage Respect Determination Cooperation Foresight







